

PARTS CATALOGUE

FOR

XL LCD MODEL

**XL3030
XL-3027**

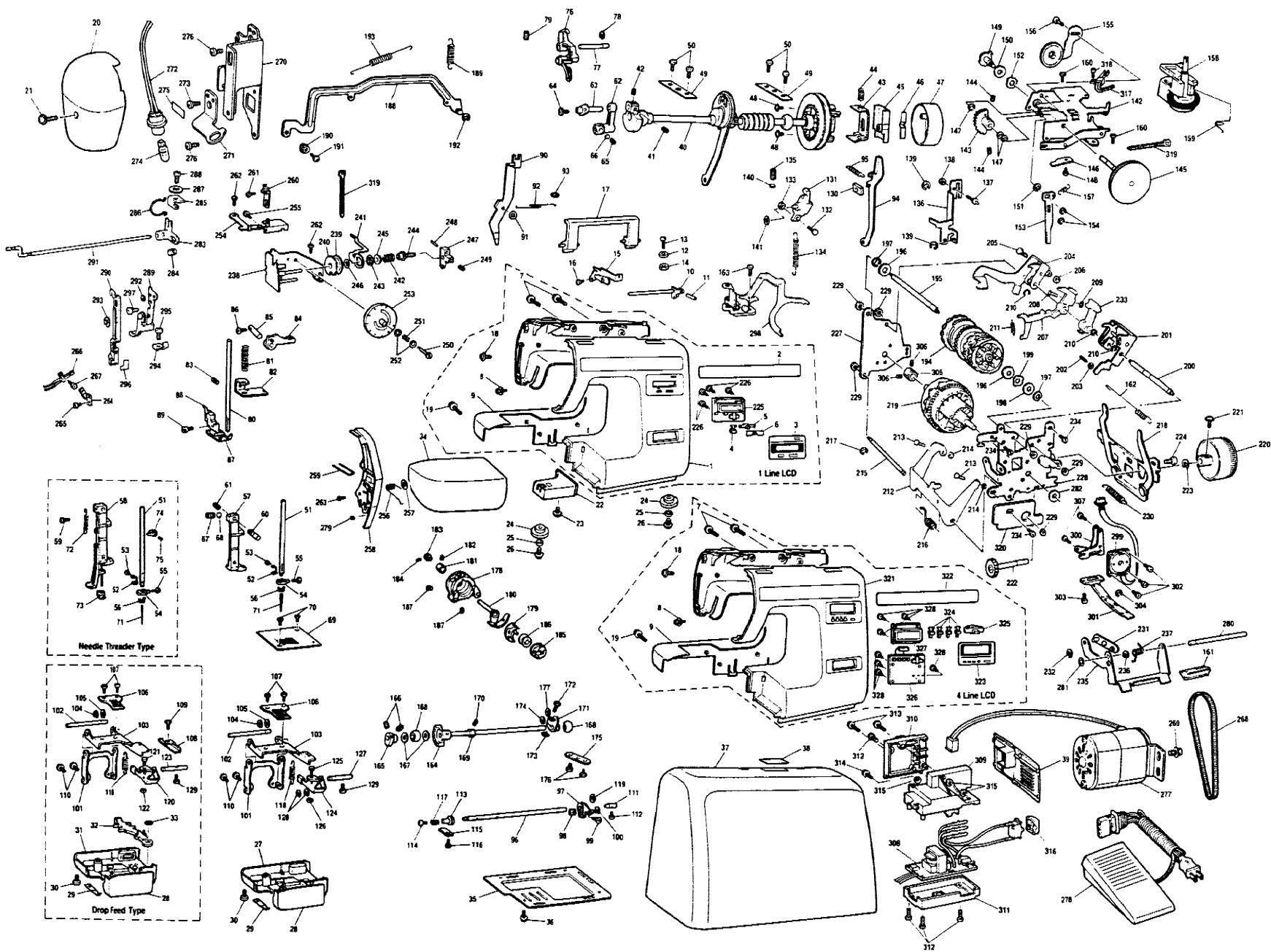
REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
1	X59764-051	Front cover (1line LCD)	33	138384-051	Stop ring
2	X59593-055	Decoration plate A (1line LCD)	34	X59602-051	Accessory table
3	X59766-051	Decoration plate B (1line LCD U.S.A.)	35	X59108-050	Base plate
	X59766-053	Decoration plate B (1line LCD)	36	X57908-051	Screw
4	X52936-054	Message key top	37	X52769-552	Machine cover
5	X52938-054	LCD contrast key	38	X52762-051	Medallion
6	X52939-054	Contrast key cover	39	X59109-051	Switch cover A
7	087411-415	Screw	40	X59113-051	Upper shaft assembly
8	053400-806	Screw	41	X54013-051	Screw
9	X59052-051	Rear cover	42	123006-051	Screw
10	X59053-051	Spool pin	43	X59284-050	Clutch release
11	X59054-051	Spool pin shaft	44	X59285-051	Spring
12	X54338-051	Bobbin presser	45	X59286-051	Clutch release switch
13	062301-616	Screw	46	X59287-051	Spring
14	021300-106	Nut	47	X59289-051	Balance wheel
15	X59055-051	Thread guide assembly	48	136869-051	Screw
16	138433-051	Screw	49	X57907-051	Bushing presser
17	X59101-051	Carrying handle	50	X57908-051	Screw
18	053400-806	Screw	51	136872-151	Needle bar
19	052401-406	Screw	52	X50109-050	Needle bar thread guide
20	X59598-051	Face plate	53	X53053-052	Screw
	X59665-051	Face plate (U.S.A.)	54	129627-051	Needle clamp
	X59670-051	Face plate (U.K.)	55	131226-051	Needle clamp screw
21	052401-406	Screw	56	125161-080	Needle guide plate
22	X59601-051	Foot cover	57	X54366-150	Needle bar supporter
23	136869-051	Screw	58	X54713-351	Needle bar supporter assembly
24	X58361-050	Rubber cushion	59	060300-616	Screw
25	X56474-051	Spacer	60	X54368-051	Needle bar supporter stud
26	X57908-051	Screw	61	X54369-051	Spring
27	X59103-051	Bed cover	62	X52650-151	Needle bar crank rod assembly
28	X59104-051	Hinged door	63	X59115-051	Needle bar crank
29	X53638-151	Spring	64	132051-052	Screw
30	052401-406	Screw	65	014680-432	Screw
31	X59106-051	Bed cover	66	100507-050	Metal plate
32	X59348-051	Drop lever	67	014400-432	Screw

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
68	138607-050	Washer	102	X57920-051	Feed bar shaft
69	X57911-051	Zigzag needle plate	103	X59118-051	Feed bar
70	X50487-051	Screw	104	048030-346	Stop ring
71	100028-014	Needle	105	146200-051	Stop ring
	117914-114	Needle (Germany)	106	X54389-051	Feed dog
72	X50476-051	Spring	107	060300-416	Screw
73	X54817-152	Hook assembly	108	X59120-051	Feed plate cover
74	X52882-150	Thread positioner	109	061300-416	Screw
75	014400-432	Screw	110	060400-816	Screw
76	X52651-151	Thread take-up assembly	111	X54390-051	Taper point stud R
77	X59254-051	Thread take-up lever stud	112	X57913-051	Screw
78	048040-346	Stop ring	113	X54391-150	Taper point stud L
79	014400-632	Screw	114	062400-416	Screw
80	128437-050	Presser bar	115	137734-051	Presser plate A
81	X57914-051	Presser bar spring	116	X57908-051	Screw
82	X57915-051	Presser bar guide bracket	117	X56613-051	Spring
83	X57574-051	Screw	118	X54393-051	Spring
84	X51943-151	Presser foot lifter	119	X53330-050	Washer
85	X54552-051	Presser foot lifter stud	120	X59122-051	Vertical feed plate
86	X57913-051	Screw	121	X59124-051	Adjusting screw
87	138135-052	Zigzag presser foot	122	X56960-051	Nut
88	138134-051	Presser foot holder assembly	123	X59125-051	Vertical feed shaft
89	132730-151	Thumb screw	124	X54395-051	Vertical feed plate
90	X52653-151	Tension release plate C	125	X54397-051	Adjusting screw
91	120454-051	Stop ring	126	102571-056	Nut
92	X51946-051	Spring	127	X54398-151	Vertical feed shaft
93	120454-051	Stop ring	128	048050-346	Stop ring
94	X54375-051	Feed connecting rod	129	X57913-051	Screw
95	X54378-051	Spring	130	X55473-051	Slide block
96	X57917-051	Horizontal feed shaft	131	X59710-051	Feed regulator assembly
97	X54381-051	Horizontal feed shaft arm	132	X59200-051	Screw
98	X54384-051	Nut	133	X56960-051	Nut
99	X59255-051	Screw	134	X59127-051	Spring
100	048050-346	Stop ring	135	014400-632	Screw
101	X57919-051	Horizontal feed plate	136	X59604-051	Reverse sewing lever C

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
137	X59223-051	Screw	172	X59255-051	Screw
138	X56960-051	Nut	173	X54384-051	Nut
139	048040-346	Stop ring	174	048050-346	Stop ring
140	138607-050	Washer	175	X57943-051	Bushing presser
141	X53330-050	Washer	176	X57908-051	Screw
142	X59130-051	Feed bracket plate assembly	177	X53330-050	Washer
143	X51965-051	Feed dial gear A assembly	178	X56767-051	Shuttle race assembly
144	014400-432	Screw	179	128581-051	Shuttle hook
145	X59184-051	Feed regulating dial	180	X54429-051	Shuttle driver assembly
146	X54979-051	Spring	181	X54433-051	Collar
147	048040-346	Stop ring	182	014400-432	Screw
148	060400-416	Screw	183	X54514-050	Shuttle driver shaft gear
149	X57803-051	BH adjusting eccentric stud	184	151602-051	Screw
150	128491-051	Washer	185	128582-053	Bobbin case assembly
151	048050-346	Stop ring	186	X52800-050	Bobbin
152	X57150-051	Spring washer	187	014400-632	Screw
153	X57422-051	BH adjusting lever	188	X59135-051	Zigzag connecting rod assembly
154	048030-346	Stop ring	189	X59387-051	Spring
155	X59198-051	Feed gear B assembly	190	X50559-050	Adjusting nut
156	060401-416	Screw	191	062301-006	Screw
157	X51978-051	Spring	192	048040-346	Stop ring
158	X59189-051	Bobbin winder assembly	193	X52005-151	Spring
159	X52102-051	Spring	194	X59143-051	Pattern cam assembly
160	X57908-051	Screw	195	X59788-051	Pattern cam shaft
161	X59615-051	Reverse sewing button	196	128491-051	Washer
162	X56887-051	Spring	197	048050-346	Stop ring
163	X57908-051	Screw	198	X59743-051	Washer
164	X58483-051	Lower shaft assembly	199	X59765-051	Spring washer
165	X54424-050	Vertical feed cam	200	X56863-051	Finger shaft
166	014400-432	Screw	201	X59146-051	Z finger frame assembly
167	X51383-050	Washer	202	125322-051	Screw
168	X52664-050	Lower shaft bushing	203	021670-102	Nut
169	137768-151	Collar	204	X59148-051	F finger frame assembly
170	014400-432	Screw	205	120258-051	Screw
171	X57941-151	Lower shaft crank assembly	206	021670-102	Nut

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
207	X52053-051	BHF finger assembly	236	048030-346	Stop ring
208	120258-051	Screw	237	X59620-051	Spring
209	021670-102	Nut	238	X59164-051	Thread guard assembly
210	137191-051	Stop ring	239	129376-051	Tension disc
211	X52058-051	Spring	240	108263-051	Tension disc
212	X54991-151	Release lever	241	X52122-051	Tension releaser B
213	120258-051	Screw	242	X55842-051	Spring
214	021670-102	Nut	243	137881-051	Tension disc washer
215	X52063-151	Release lever shaft	244	X50765-251	Thread tension control screw
216	X52064-051	Spring	245	X50702-050	Spring washer
217	048040-346	Stop ring	246	025060-132	Washer
218	X57485-051	Selecting lever holder assembly	247	X52643-050	Tension control nut
219	X59152-051	Selecting cam assembly (21 pattern)	248	047260-850	Spring pin
220	X59154-051	Selecting dial	249	012400-432	Screw
221	052401-406	Screw	250	X52120-051	Tension dial shaft
222	X59155-051	Selecting gear	251	X59290-051	Spring
223	048050-346	Stop ring	252	226392-050	Washer
224	X57908-051	Screw	253	X59166-051	Tension dial
225	X59760-071	LCD unit assembly (Spanish/English)	254	X59167-051	Thread guard supporter plate
	X59760-072	LCD unit assembly (Italian/German)	255	060300-416	Screw
	X59760-073	LCD unit assembly (Danish/Swedish)	256	X59168-051	Spring
	X59760-074	LCD unit assembly (Norwegian/Finnish)	257	138384-051	Stop ring
	X59760-075	LCD unit assembly (Dutch/French)	258	X59624-051	Thread guard cover
	X59760-076	LCD unit assembly (German/French)	259	X59170-050	Thread guard wire
	X59760-077	LCD unit assembly (English/French)	260	X59226-051	Bobbin winder thread guide assembly
226	138433-051	Screw	261	U12017-051	Screw
227	X56881-051	Unit base B assembly	262	X57908-051	Screw
228	X59609-051	Unit base F assembly	263	060400-816	Screw
229	021400-205	Nut	264	X50396-001	BH switch holder
230	X56886-051	Spring	265	060630-312	Screw
231	X59616-051	Reverse sewing lever B assembly	266	X58098-051	BH lever switch assembly
232	048040-346	Stop ring	267	062020-416	Screw
233	X56868-051	BHZ finger	268	130944-051	Belt
234	X57908-051	Screw	269	X55609-051	Screw
235	X59612-051	Reverse sewing lever A	270	X59175-051	Lamp holder

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
271	X59390-051	Socket holder	298	X59138-051	BH stopper assembly
272	X59687-051	Socket assembly	299	X55347-051	Mode switch assembly
273	X57884-051	Screw	300	X52932-001	Mode switch holder
274	X50228-051	Sew-light bulb	301	X52934-000	Cord guide
275	X54307-051	Sticker	302	062260-516	Screw
276	X57908-051	Screw	303	060300-516	Screw
277	X57042-151	Motor complete (U.S.A.)	304	048050-346	Stop ring
	XA0251-051	Motor complete (Canada)	305	X52077-051	Collar
	M131-278-346-80	Motor complete (220V)	306	014400-432	Screw
	M131-271-346-71	Motor complete (230V)	307	060300-516	Screw
	M131-271-346-95	Motor complete (240V)	308	X59646-051	Power supply unit assembly (120V)
278	J00360-051	Foot controller complete (U.S.A.)		X59653-051	Power supply unit assembly (230V)
	J01367-051	Foot controller complete (Canada)	309	X59667-051	3P socket body
	J00016-051	Foot controller complete (220-240V)	310	X59668-051	3P socket cover A
	J00492-051	Foot controller complete (U.K.)	311	X59669-051	3P socket cover B
	J00921-051	Foot controller complete (Australia, New Zealand)	312	U06923-002	Screw
279	X59786-050	Gum	313	052403-006	Screw
280	XA0060-051	Reverse sewing lever shaft	314	052401-406	Screw
281	146200-051	Stop ring	315	021400-205	Nut
282	X53330-050	Washer	316	X57554-051	PW switch key top
283	136994-351	BH change arm	317	X59660-051	BW switch assembly
284	014400-432	Screw	318	062260-516	Screw
285	136996-151	BH notched spring plate	319	X53169-050	Band
286	136997-051	BH spring	320	X59753-051	Cord guide plate
287	025350-332	Washer	321	X59745-051	Front cover (4 line LCD)
288	060400-816	Screw	322	X59593-054	Decoration plate A (4 line LCD)
289	X54458-151	BH stopper plate assembly	323	X59747-051	Decoration plate B (4 line LCD)
290	X57236-051	BH lever assembly	324	X59748-051	Message key top
291	X54464-151	BH change shaft	325	X59749-051	LCD contrast key
292	048020-346	Stop ring	326	X59654-051	LCD control unit assembly
293	048050-346	Stop ring	327	X59659-051	LCD unit
294	X54461-051	Spring	328	138433-051	Screw
295	060400-616	Screw		128215-051	Buttonhole foot (1 pc.)
296	131428-051	BH lever plate		X59370-051	Zipper foot (1 pc.)
297	X57908-051	Screw			



REF. NO.	PARTS NO.	PARTS NAME
	X59375-051	Button sewing foot (1 pc.)
	X57117-051	Needle pack (regular single needle No.14) (3 pcs.)
	X57521-051	Twin needle (1 pc.)
	X52800-050	Bobbin (3 pcs.)
	131865-051	Darning plate (1 pc.)
	X55467-051	Screw driver (large) (1 pc.)
	X55468-051	Screw driver (small) (1 pc.)
	130920-051	Extra spool pin (1 pc.)
	130012-053	Spool holder (large) (1 pc.)
	130013-053	Spool holder (small) (1 pc.)
	X55465-051	Oiler
	X59372-051	Blind stitch foot
	X59476-051	Cleaning brush
	X59374-051	Straight stitch foot
	128590-051	Cloth guide
	128591-051	Screw
	X59372-051	Blind stitch foot

**XL LCD MODEL
T4040005**